Patent Number: 2008-164953

Environmental friendly, water-based, fire-resistant paint Works to protect people's lives and property from the dangers of fire



Special Points of the GC Fire Proof Paint

- 1 Moisture resistant
- 2 Excellent fire resistance
- ③ Provides thermal insulation
- 4 Environmental friendly
- 5 Dries quickly
- 6 Light-weight

What does it do?

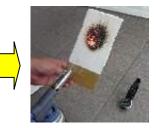
By applying to structural steel, wood, or any other base material, the paint plays a role in preventing the spread of fire. If a fire occurs, the paint forms a carbide layer without catching fire, cutting off the heat.

How does it work?

At temperatures between 200~300 degrees, foam starts to rise from the paint. This foam forms a heat-insulating layer of thickness 10 to 20 times of the original layer of dried paint.



1 Heating the coated surface of paint



2 At 250 degrees, the foam begins to rise



3 A carbide layer begins to form as the foaming continues



Results in a carbide layer of foam 40 times in size with excellent thermal insulation

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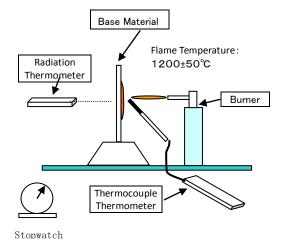
O Fireproof Performance

[Test Method]

In the figure below, we examined the change in temperature of the backside of several testing materials.

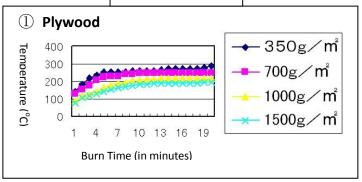
When the base material is untreated, the gas burner penetrates within 10 seconds to a few minutes depending on the material. When treated, a non-sticky softening occurs, but no penetration of the material even after 20 minutes.

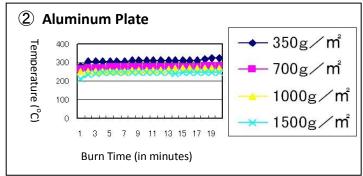
Also when a thick coat is applied, there is little rise in temperature on the backside.

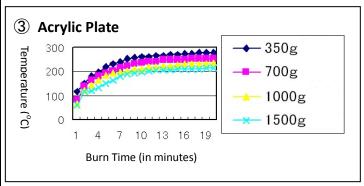


- ① Fireproofed material is set up on a base.
- ② Flames from a gas burner are applied to the surface of the base material.
- ③ Combustion time is measured with a stopwatch.
- 4 Temperature of the flame is measured with a thermocouple thermometer
- 5 Backside of the base material is measured with a radiation thermometer
- ■Type of base material used for testing
 - 1) Plywood (4.0 millimeter thickness)
 - 2) Aluminum plate (0.4 millimeter thickness)
 - 3) Acrylic plate (5 millimeter thickness)
- Equipment used
 - 1) Thermocouple Thermometer: Shinko Co. (DFT-600 type)
 - 2) Radiation Thermometer : Optics Co (PT-3LF type)
 - 3) Gas Burner: Fujiwara Sangyo type SK-11 (LPG)
 - 4) Gas fuel: Propane gas (LPG)

Burn Test Results







Fireproof Performance

Construction Rule 3 of Article 4 of the Fire Defense Law Performance Standards Criteria Test

Base : Plywood (4mm thickness) Paint coat : 0.4 kg/m^2 [Test Results]

- Remaining flame time: <u>0 seconds</u> (Less than 10 sec)
- Afterglow time: <u>0.1 seconds</u> (Less than 30 sec)
- Carbonized area: <u>16.8 cm²</u> (50 cm²)

*Information in parenthesis are the testing standards.

Chemical Fire Performance (Fire Protection and Safety Center)

[Test Results]

- Repeated wetting & drying test: PASSED
- Humidity test : PASSED (no abnormalities in paint coating)
- Fire retardant test: PASSED Level 3 Testing

(Level 2 or 3 is required to pass)